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caused by this settlement shall be combined with the predicted structural tilt of the overall platform. Any increased loading effects caused by tilting of the platform shall be addressed in stability requirements specified for the foundation.

(2) *Stability.* (i) The bearing capacity and lateral resistance shall be calculated by considering the most unfavorable combination of loads. The long-term redistribution of bearing pressures under the base slab shall be considered to ensure that the maximum edge pressures are used in the design of the base.

(ii) The lateral resistance of the platform shall be investigated considering various potential shearing planes. The presence of any soft layers shall require special consideration.

(iii) Calculations for overturning moment and vertical forces induced by the passage of a wave shall include the vertical pressure distribution across the top of the foundation and along the seafloor. The foundation shall not lose contact with the soil due to uplift created by the maximum overturning moment.

(iv) The capacity of the foundation to resist a deep-seated bearing failure shall be analyzed.

(v) Where present, the additional effects of penetrating walls or skirts that transfer vertical and lateral loads to the soil shall be investigated for their contribution to bearing load capacity and lateral resistance.

(3) *Soil reaction on the platform.* (i) For conditions during and after installation, the reaction of the soil against all structural members seated on or penetrating into the seafloor shall be determined and accounted for in the design of these members.

(ii) The distribution of soil reactions shall be based on the results obtained in paragraphs (b)(2) and (b)(4) of this section, and the calculations of soil reactions shall account for any deviation from a plane surface, the load-deflection characteristics of the soil, and the geometry of the platform base.

(iii) Where applicable, effects of local soil stiffening, nonhomogeneous soil properties, and boulders and other obstructions shall be addressed in the design. During installation, the possi-

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bility of local contact pressures due to irregular contact between the base and the seafloor shall be considered. Contact pressures shall be added to the hydrostatic pressure.

(iv) The penetration resistance of structural elements projecting into the seafloor below the foundation structure shall be analyzed. The design of the ballasting system shall reflect uncertainties associated with achieving the required penetration of the platform.

§ 250.910 Marine operations.

(a) *General*—(1) Marine operations means all activities necessary for the transportation and installation of a platform from the time it enters the marine environment until it is fixed in place at its final destination. Marine operations generally include such activities as follows:

- (i) Lifting and mooring,
- (ii) Loadout or initial flotation,
- (iii) Fabrication afloat,
- (iv) Towing,
- (v) Launching and uprighting,
- (vi) Submergence,
- (vii) Pile installation, and
- (viii) Final field erection.

(2) The requirements of this section apply to all platforms covered by this subpart, regardless of structural type or material of construction.

(b) *Objective.* The structural strength and integrity of a platform shall not be reduced or otherwise jeopardized by the performance of the activities required to install the platform on site. The type and magnitude of loads and load combinations to which a platform will be exposed during marine operations shall be the subject of an analysis pursuant to paragraph (c) of this section, except where the use of proven and well-controlled methods of fabrication and installation are proposed and justified. Sufficient equipment shall be provided to ensure installation of the platform in a safe and well-controlled manner.

(c) *Analysis.* (1) Analyses shall be performed to determine the type and magnitude of the loads and load combinations to which the platform will be exposed during the performance of marine operations.

(2) Analyses shall be performed to ensure that the structural design is sufficient to withstand the type and magnitude of the loads and load combinations determined, in accordance with paragraph (c)(1) of this section, without loss or degradation of structural integrity.

(3) Analyses shall be performed to ensure that the platform or its means of support has sufficient hydrostatic stability and reserve buoyancy to allow for successful execution of all phases of marine operations.

§ 250.911 Inspection during construction.

(a) *General*—(1) *Coverage*. All pile-supported and gravity platforms covered by this subpart shall be inspected during the construction phase. Additional requirements for steel pile-supported platforms are contained in paragraph (b) of this section, and additional requirements pertaining to concrete-gravity platforms are contained in paragraph (c) of this section. The phases of construction subject to inspection include material manufacture, fabrication, loadout, transportation, positioning, installation, and final field erection.

(2) *Objective*. Inspections during construction are to verify that the platform is constructed in accordance with the approved construction plan. Any unusual or innovative application of materials or methods of construction not adequately covered by the requirements of this section shall receive special attention during compliance inspections relevant to its effect on the integrity of the platform.

(3) *Remedial action*. If construction inspection results reveal that materials, procedures, or workmanship deviate significantly from the approved design, remedial action shall be taken.

(4) *Identification of materials*. The origin of materials used in the platform and the results of relevant material tests for all significant structural materials shall be retained and made readily available for inspection by MMS representatives during all stages of construction. Records shall be kept of the locations throughout the platform of the various heat numbers for such materials.

(b) *Steel pile-supported platforms*—(1) *Scope*. Inspections of steel pile-supported platforms shall address the following topics, as appropriate:

- (i) Material quality and forming,
- (ii) Welder and welding procedure qualifications,
- (iii) Weld inspection,
- (iv) Tolerances and alignments, and
- (v) Corrosion-control systems.

(2) *Material quality and forming*. Inspection shall verify that all materials employed are of good quality and suitable for their intended service as specified in the approved design. Inspection shall ensure the compliance of materials to the relevant material standards selected in the design of the platform. Inspection shall ensure that formed members satisfy the dimensional tolerances listed in the design.

(3) *Welder and welding-procedure qualifications*. (i) Welders shall be tested and possess a current welder's certification.

(ii) All welding procedures to be employed shall be tested and certified for the production of satisfactory welds. Welding procedures previously tested and certified shall be considered prequalified.

(4) *Weld inspection*. (i) Inspection shall include, but not be limited to, visual inspection of all welds and representative magnetic particle or dye penetrant inspection of welds of Weld Classes A and B materials (see § 250.907(a)(4) of this part) not subjected to ultrasonic or radiographic inspection. The extent of ultrasonic or radiographic inspection shall be specified and shall emphasize, but not be confined to, welds of Weld Class A materials.

(ii) The extent and methods of inspection shall be consistent with the classification of applications (see § 250.907(a)(4) of this part) of the area being examined.

(iii) Any welding not meeting the acceptance criteria specified in the inspection plan shall be rejected and appropriate remedial action taken.

(5) *Tolerances and alignments*. Overall dimensional tolerances, forming tolerances, and local alignment tolerances shall be commensurate with those considered in developing the structural design. Inspections shall ensure that the dimensional tolerance criteria are