

§ 471.14

40 CFR Ch. I (7-1-00 Edition)

SUBPART A—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth shot formed	
Antimony .....	0.169	0.076
Lead .....	0.025	0.012
Oil and grease .....	1.18	0.706
TSS .....	2.41	1.15
pH .....		( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(l) *Alkaline cleaning spent baths.*

SUBPART A—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth alkaline cleaned	
Antimony .....	0.345	0.154
Lead .....	0.051	0.024
Oil and grease .....	2.40	1.44
TSS .....	4.92	2.34
pH .....		( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(m) *Alkaline cleaning rinse.*

SUBPART A—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth alkaline cleaned	
Antimony .....	0.678	0.302
Lead .....	0.099	0.047
Oil and grease .....	4.72	2.84
TSS .....	9.68	4.60
pH .....		( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(n) *Swaging spent emulsions.*

SUBPART A—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth swaged with emulsion	
Antimony .....	0.005	0.002
Lead .....	0.0008	0.0004
Oil and grease .....	0.036	0.022
TSS .....	0.073	0.035
pH .....		( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(o) *Degreasing spent solvents—Subpart A—NSPS.* There shall be no discharge of process wastewater pollutants.

[50 FR 34270, Aug. 23, 1985; 51 FR 2884, Jan. 22, 1986]

§ 471.14 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and by August 23, 1988, achieve the pretreatment standards for existing sources (PSES). The mass of wastewater pollutants in lead-tin-bismuth forming process wastewater introduced into a POTW shall not exceed the following values:

(a) *Rolling spent emulsions.*

SUBPART A—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth rolled with emulsions	
Antimony .....	0.067	0.030
Lead .....	0.010	0.005

(b) *Rolling spent soap solutions.*

SUBPART A—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth rolled with soap solutions	
Antimony .....	0.120	0.055
Lead .....	0.018	0.009

(c) *Drawing spent neat oils—Subpart A—PSES.* There shall be no discharge of process wastewater pollutants.

(d) *Drawing spent emulsions.*

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**SUBPART A—PSES**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth drawn with emulsions	
Antimony .....	0.076	0.034
Lead .....	0.011	0.005

(e) *Drawing spent soaps solutions.*

**SUBPART A—PSES**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth drawn with soap solutions	
Antimony .....	0.022	0.010
Lead .....	0.003	0.002

(f) *Extrusion press and solution heat treatment contact cooling water.*

**SUBPART A—PSES**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth heat treated	
Antimony .....	0.414	0.185
Lead .....	0.061	0.029

(g) *Extrusion press hydraulic fluid leakage.*

**SUBPART A—PSES**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth extruded	
Antimony .....	0.158	0.071
Lead .....	0.023	0.011

(h) *Continuous strip casting contact cooling water.*

**SUBPART A—PSES**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth cast by the continuous strip method	
Antimony .....	0.003	0.001
Lead .....	0.0004	0.0002

(i) *Semi-continuous ingot casting contact cooling water.*

**SUBPART A—PSES**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth cast by the semi-continuous strip method	
Antimony .....	0.009	0.004
Lead .....	0.001	0.0006

(j) *Shot casting contact cooling water.*

**SUBPART A—PSES**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth shot cast	
Antimony .....	0.107	0.048
Lead .....	0.016	0.008

(k) *Shot-forming wet air pollution control scrubber blowdown.*

**SUBPART A—PSES**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth shot formed	
Antimony .....	0.169	0.076
Lead .....	0.025	0.012

(l) *Alkaline Cleaning Spent Baths.*

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SUBPART A—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth alkaline cleaned	
Antimony .....	0.345	0.154
Lead .....	0.051	0.024

(m) *Alkaline cleaning rinse.*

SUBPART A—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth alkaline cleaned	
Antimony .....	0.678	0.302
Lead .....	0.099	0.047

(n) *Swaging spent emulsions.*

SUBPART A—PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth swaged with emulsion	
Antimony .....	0.005	0.002
Lead .....	0.0008	0.0004

(o) *Degreasing spent solvents—Subpart A—PSES.* There shall be no discharge of process wastewater pollutants.

[50 FR 34270, Aug. 23, 1985; 51 FR 2884, Jan. 22, 1986]

**§ 471.15 Pretreatment standards for new sources (PSNS).**

Except as provided in 40 CFR 403.7, any new sources subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources. The mass of wastewater pollutants in lead-tin-bismuth forming process wastewater introduced into a POTW shall not exceed the following values:

(a) *Rolling spent emulsions.*

SUBPART A—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth rolled with emulsions	
Antimony .....	0.067	0.030
Lead .....	0.010	0.005

(b) *Rolling spent soap solutions.*

SUBPART A—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth rolled with soap solutions	
Antimony .....	0.120	0.055
Lead .....	0.018	0.009

(c) *Drawing spent neat oils—Subpart A—PSNS.* There shall be no discharge of process wastewater pollutants.

(d) *Drawing spent emulsions.*

SUBPART A—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth drawn with emulsions	
Antimony .....	0.076	0.034
Lead .....	0.011	0.005

(e) *Drawing spent soap solutions.*

SUBPART A—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bismuth drawn with soap solutions	
Antimony .....	0.022	0.010
Lead .....	0.003	0.002

(f) *Extrusion press and solution heat treatment contact cooling water.*