

**§ 60.335**

in the report required in §60.7(c). For each period, the type, reasons, and duration of the firing of the emergency fuel shall be reported.

[44 FR 52798, Sept. 10, 1979, as amended at 47 FR 3770, Jan. 27, 1982]

**§ 60.335 Test methods and procedures.**

(a) To compute the nitrogen oxides emissions, the owner or operator shall use analytical methods and procedures that are accurate to within 5 percent and are approved by the Administrator to determine the nitrogen content of the fuel being fired.

(b) In conducting the performance tests required in §60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided for in §60.8(b). Acceptable alternative methods and procedures are given in paragraph (f) of this section.

(c) The owner or operator shall determine compliance with the nitrogen oxides and sulfur dioxide standards in §§ 60.332 and 60.333(a) as follows:

(1) The nitrogen oxides emission rate (NO<sub>x</sub>) shall be computed for each run using the following equation:

$$NO_x = (NO_{x,o}) (P_r/P_o)^{0.5} e^{19(H_o - 0.00633) (288^\circ K/T_a)^{1.53}}$$

where:

NO<sub>x</sub>=emission rate of NO<sub>x</sub> at 15 percent O<sub>2</sub> and ISO standard ambient conditions, volume percent.

NO<sub>x,o</sub>=observed NO<sub>x</sub> concentration, ppm by volume.

P<sub>r</sub>=reference combustor inlet absolute pressure at 101.3 kilopascals ambient pressure, mm Hg.

P<sub>o</sub>=observed combustor inlet absolute pressure at test, mm Hg.

H<sub>o</sub>=observed humidity of ambient air, g H<sub>2</sub>O/g air.

e=transcendental constant, 2.718.

T<sub>a</sub>=ambient temperature, °K.

(2) The monitoring device of §60.334(a) shall be used to determine the fuel consumption and the water-to-fuel ratio necessary to comply with §60.332 at 30, 50, 75, and 100 percent of peak load or at four points in the normal operating range of the gas turbine, including the minimum point in the range and peak load. All loads shall be corrected to ISO conditions using the appropriate equations supplied by the manufacturer.

(3) Method 20 shall be used to determine the nitrogen oxides, sulfur dioxide, and oxygen concentrations. The span values shall be 300 ppm of nitrogen oxide and 21 percent oxygen. The NO<sub>x</sub> emissions shall be determined at each of the load conditions specified in paragraph (c)(2) of this section.

(d) The owner or operator shall determine compliance with the sulfur content standard in §60.333(b) as follows: ASTM D 2880-71 shall be used to determine the sulfur content of liquid fuels and ASTM D 1072-80, D 3031-81, D 4084-82, or D 3246-81 shall be used for the sulfur content of gaseous fuels (incorporated by reference—see §60.17). The applicable ranges of some ASTM methods mentioned above are not adequate to measure the levels of sulfur in some fuel gases. Dilution of samples before analysis (with verification of the dilution ratio) may be used, subject to the approval of the Administrator.

(e) To meet the requirements of §60.334(b), the owner or operator shall use the methods specified in paragraphs (a) and (d) of this section to determine the nitrogen and sulfur contents of the fuel being burned. The analysis may be performed by the owner or operator, a service contractor retained by the owner or operator, the fuel vendor, or any other qualified agency.

(f) The owner or operator may use the following as alternatives to the reference methods and procedures specified in this section:

(1) Instead of using the equation in paragraph (b)(1) of this section, manufacturers may develop ambient condition correction factors to adjust the nitrogen oxides emission level measured by the performance test as provided in §60.8 to ISO standard day conditions. These factors are developed for each gas turbine model they manufacture in terms of combustion inlet pressure, ambient air pressure, ambient air humidity, and ambient air temperature. They shall be substantiated with data and must be approved for use by the Administrator before the initial performance test required by §60.8. Notices of approval of custom ambient

## Environmental Protection Agency

## § 60.343

condition correction factors will be published in the FEDERAL REGISTER.

[54 FR 6675, Feb. 14, 1989, as amended at 54 FR 27016, June 27, 1989],

### Subpart HH—Standards of Performance for Lime Manufacturing Plants

SOURCE: 49 FR 18080, Apr. 26, 1984, unless otherwise noted.

#### § 60.340 Applicability and designation of affected facility.

(a) The provisions of this subpart are applicable to each rotary lime kiln used in the manufacture of lime.

(b) The provisions of this subpart are not applicable to facilities used in the manufacture of lime at kraft pulp mills.

(c) Any facility under paragraph (a) of this section that commences construction or modification after May 3, 1977, is subject to the requirements of this subpart.

#### § 60.341 Definitions.

As used in this subpart, all terms not defined herein shall have the same meaning given them in the Act and in the General Provisions.

(a) *Lime manufacturing plant* means any plant which uses a rotary lime kiln to produce lime product from limestone by calcination.

(b) *Lime product* means the product of the calcination process including, but not limited to, calcitic lime, dolomitic lime, and dead-burned dolomite.

(c) *Positive-pressure fabric filter* means a fabric filter with the fans on the upstream side of the filter bags.

(d) *Rotary lime kiln* means a unit with an inclined rotating drum that is used to produce a lime product from limestone by calcination.

(e) *Stone feed* means limestone feedstock and millscale or other iron oxide additives that become part of the product.

#### § 60.342 Standard for particulate matter.

(a) On and after the date on which the performance test required to be conducted by § 60.8 is completed, no owner or operator subject to the provi-

sions of this subpart shall cause to be discharged into the atmosphere from any rotary lime kiln any gases which:

(1) Contain particulate matter in excess of 0.30 kilogram per megagram (0.60 lb/ton) of stone feed.

(2) Exhibit greater than 15 percent opacity when exiting from a dry emission control device.

#### § 60.343 Monitoring of emissions and operations.

(a) The owner or operator of a facility that is subject to the provisions of this subpart shall install, calibrate, maintain, and operate a continuous monitoring system, except as provided in paragraphs (b) and (c) of this section, to monitor and record the opacity of a representative portion of the gases discharged into the atmosphere from any rotary lime kiln. The span of this system shall be set at 40 percent opacity.

(b) The owner or operator of any rotary lime kiln having a control device with a multiple stack exhaust or a roof monitor may, in lieu of the continuous opacity monitoring requirement of § 60.343(a), monitor visible emissions at least once per day of operation by using a certified visible emissions observer who, for each site where visible emissions are observed, will perform three Method 9 tests and record the results. Visible emission observations shall occur during normal operation of the rotary lime kiln at least once per day. For at least three 6-minute periods, the opacity shall be recorded for any point(s) where visible emissions are observed, and the corresponding feed rate of the kiln shall also be recorded. Records shall be maintained of any 6-minute average that is in excess of the emissions specified in § 60.342(a) of this subpart.

(c) The owner or operator of any rotary lime kiln using a wet scrubbing emission control device subject to the provisions of this subpart shall not be required to monitor the opacity of the gases discharged as required in paragraph (a) of this section, but shall install, calibrate, maintain, operate, and record the resultant information from the following continuous monitoring devices: