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device shall be determined by comparing the TOC (minus methane and ethane) or total organic HAP in all combusted vent streams and primary and secondary fuels with the TOC (minus methane and ethane) or total organic HAP exiting the combustion device, respectively.

- (d) An owner or operator using a combustion device followed by a scrubber or other halogen reduction device to control halogenated vent streams in compliance with §63.113(c)(1) shall conduct a performance test to determine compliance with the control efficiency or emission limits for hydrogen halides and halogens.
- (1) For an owner or operator determining compliance with the percent reduction of total hydrogen halides and halogens, sampling sites shall be located at the inlet and outlet of the scrubber or other halogen reduction device used to reduce halogen emissions. For an owner or operator determining compliance with the less than 0.45 kilogram per hour outlet emission limit for total hydrogen halides and halogens, the sampling site shall be located at the outlet of the scrubber or other halogen reduction device and prior to any releases to the atmosphere.
- (2) Except as provided in paragraph (d)(5) of this section, Method 26 or Method 26A of 40 CFR part 60, appendix A, shall be used to determine the concentration, in milligrams per dry standard cubic meter, of total hydrogen halides and halogens that may be present in the vent stream. The mass emissions of each hydrogen halide and halogen compound shall be calculated from the measured concentrations and the gas stream flow rate.
- (3) To determine compliance with the percent removal efficiency, the mass emissions for any hydrogen halides and halogens present at the inlet of the scrubber or other halogen reduction device shall be summed together. The mass emissions of the compounds present at the outlet of the scrubber or other halogen reduction device shall be summed together. Percent reduction shall be determined by comparison of the summed inlet and outlet measurements.
- (4) To demonstrate compliance with the less than 0.45 kilogram per hour

outlet emission limit, the test results must show that the mass emission rate of total hydrogen halides and halogens measured at the outlet of the scrubber or other halogen reduction device is below 0.45 kilogram per hour.

- (5) The owner or operator may use any other method to demonstrate compliance if the method or data has been validated according to the applicable procedures of Method 301 of appendix A of this part.
- (e) An owner or operator using a scrubber or other halogen reduction device to reduce the vent stream halogen atom mass emission rate to less than 0.45 kilogram per hour prior to a combustion control device in compliance with $\S63.113(c)(2)$ of this subpart shall determine the halogen atom mass emission rate prior to the combustor according to the procedures in $\S63.115(d)(2)(v)$ of this subpart.

[59 FR 19468, Apr. 22, 1994, as amended at 62 FR 2746, Jan. 17, 1997; 64 FR 20191, Apr. 26, 1999; 66 FR 6931, Jan. 22, 2001]

§ 63.117 Process vent provisions—reporting and recordkeeping requirements for group and TRE determinations and performance tests.

- (a) Each owner or operator subject to the control provisions for Group 1 process vents in §63.113(a) or the provisions for Group 2 process vents with a TRE index value greater than 1.0 but less than or equal to 4.0 in §63.113(d) shall:
- (1) Keep an up-to-date, readily accessible record of the data specified in paragraphs (a)(4) through (a)(8) of this section, as applicable, and
- (2) Include the data in paragraphs (a)(4) through (a)(8) of this section in the Notification of Compliance Status report as specified in §63.152(b) of this subpart.
- (3) If any subsequent TRE determinations or performance tests are conducted after the Notification of Compliance Status has been submitted, report the data in paragraphs (a)(4) through (a)(8) of this section in the next Periodic Report as specified in §63.152(c) of this subpart.
- (4) Record and report the following when using a combustion device to achieve a 98 weight percent reduction in organic HAP or an organic HAP concentration of 20 parts per million by

volume, as specified in $\S63.113(a)(2)$ of this subpart:

- (i) The parameter monitoring results for incinerators, catalytic incinerators, boilers or process heaters specified in table 3 of this subpart, and averaged over the same time period of the performance testing.
- (ii) For an incinerator, the percent reduction of organic HAP or TOC achieved by the incinerator determined as specified in §63.116(c) of this subpart, or the concentration of organic HAP or TOC (parts per million by volume, by compound) determined as specified in §63.116(c) of this subpart at the outlet of the incinerator on a dry basis corrected to 3 percent oxygen.
- (iii) For a boiler or process heater, a description of the location at which the vent stream is introduced into the boiler or process heater.
- (iv) For a boiler or process heater with a design heat input capacity of less than 44 megawatts and where the vent stream is introduced with combustion air or used as a secondary fuel and is not mixed with the primary fuel, the percent reduction of organic HAP or TOC, or the concentration of organic HAP or TOC (parts per million by volume, by compound) determined as specified in §63.116(c) at the outlet of the combustion device on a dry basis corrected to 3 percent oxygen.
- (5) Record and report the following when using a flare to comply with §63.113(a)(1) of this subpart:
- (i) Flare design (i.e., steam-assisted, air-assisted, or non-assisted);
- (ii) All visible emission readings, heat content determinations, flow rate measurements, and exit velocity determinations made during the compliance determination required by §63.116(a) of this subpart; and
- (iii) All periods during the compliance determination when the pilot flame is absent.
- (6) Record and report the following when using a scrubber following a combustion device to control a halogenated vent stream:
- (i) The percent reduction or scrubber outlet mass emission rate of total hydrogen halides and halogens as specified in §63.116(d) of this subpart;
- (ii) The pH of the scrubber effluent;

- (iii) The scrubber liquid to gas ratio.
- (7) Record and report the following when achieving and maintaining a TRE index value greater than 1.0 but less than 4.0 as specified in §63.113(a)(3) or §63.113(d) of this subpart:
- (i) The parameter monitoring results for absorbers, condensers, or carbon adsorbers, as specified in table 4 of this subpart, and averaged over the same time period of the measurements of vent stream flow rate and concentration used in the TRE determination (both measured while the vent stream is normally routed and constituted),
- (ii) The measurements and calculations performed to determine the TRE index value of the vent stream.
- (8) Record and report the halogen concentration in the vent stream determined according to the procedures specified in $\S63.115(d)(2)(v)$.
- (b) The owner or operator of a Group 2 process vent with a TRE index greater than 4.0 as specified in §63.113(e) of this subpart, shall maintain records and submit as part of the Notification of Compliance Status specified in §63.152 of this subpart, measurements, engineering assessments, and calculations performed to determine the TRE index value of the vent stream. Documentation of engineering assessments shall include all data, assumptions, and procedures used for the engineering assessments, as specified in §63.115(d)(1) of this subpart.
- (c) Each owner or operator who elects to demonstrate that a process vent is a Group 2 process vent based on a flow rate less than 0.005 standard cubic meter per minute must submit to the Administrator the flow rate measurement using methods and procedures specified in §63.115 (a) and (b) of this subpart with the Notification of Compliance Status specified in §63.152 of this subpart.
- (d) Each owner or operator who elects to demonstrate that a process vent is a Group 2 process vent based on organic HAP or TOC concentration less than 50 parts per million by volume must submit to the Administrator an organic HAP or TOC concentration measurement using the methods and procedures specified in §63.115 (a) and

(e) If an owner or operator uses a control or recovery device other than those listed in tables 3 and 4 of this subpart or requests approval to monitor a parameter other than those specified in tables 3 and 4 of this subpart, the owner or operator shall submit a description of planned reporting and recordkeeping procedures as required under §63.151(f) or §63.152(e) of this subpart. The Administrator will specify appropriate reporting and record keeping requirements as part of the review of the permit application or by other appropriate means.

(f) For each parameter monitored according to tables 3 or 4 of this subpart or paragraph (e) of this section, the owner or operator shall establish a range for the parameter that indicates proper operation of the control or recovery device. In order to establish the range, the information required in §63.152(b) of this subpart shall be submitted in the Notification of Compliance Status or the operating permit application or amendment.

[59 FR 19468, Apr. 22, 1994, as amended at 61 FR 64576, Dec. 5, 1996; 66 FR 6932, Jan. 22, 2001]

§ 63.118 Process vent provisions—periodic reporting and recordkeeping requirements.

- (a) Each owner or operator using a control device to comply with §63.113 (a)(1) or (a)(2) of this subpart shall keep the following records up-to-date and readily accessible:
- (1) Continuous records of the equipment operating parameters specified to be monitored under §63.114(a) of this subpart and listed in table 3 of this subpart or specified by the Administrator in accordance with §63.114(c) and §63.117(e) of this subpart. For flares, the hourly records and records of pilot flame outages specified in table 3 of this subpart shall be maintained in place of continuous records.
- (2) Records of the daily average value of each continuously monitored parameter for each operating day determined according to the procedures specified in §63.152(f). For flares, records of the times and duration of all periods dur-

ing which all pilot flames are absent shall be kept rather than daily averages.

- (3) Hourly records of whether the flow indicator specified under §63.114(d)(1) was operating and whether a diversion was detected at any time during the hour, as well as records of the times and durations of all periods when the gas stream is diverted to the atmosphere or the monitor is not operating.
- (4) Where a seal mechanism is used to comply with §63.114(d)(2) of this subpart, hourly records of flow are not required. In such cases, the owner or operator shall record that the monthly visual inspection of the seals or closure mechanism has been done, and shall record the duration of all periods when the seal mechanism is broken, the bypass line valve position has changed, or the key for a lock-and-key type lock has been checked out, and records of any car-seal that has broken.
- (b) Each owner or operator using a recovery device or other means to achieve and maintain a TRE index value greater than 1.0 but less than 4.0 as specified in §63.113(a)(3) or §63.113(d) of this subpart shall keep the following records up-to-date and readily accessible:
- (1) Continuous records of the equipment operating parameters specified to be monitored under §63.114(b) of this subpart and listed in table 4 of this subpart or specified by the Administrator in accordance with §63.114(c) of this subpart and §63.114(e) of this subpart and
- (2) Records of the daily average value of each continuously monitored parameter for each operating day determined according to the procedures specified in §63.152(f). If carbon adsorber regeneration stream flow and carbon bed regeneration temperature are monitored, the records specified in table 4 of this subpart shall be kept instead of the daily averages.
- (c) Each owner or operator subject to the provisions of this subpart and who elects to demonstrate compliance with the TRE index value greater than 4.0 under §63.113(e) of this subpart or greater than 1.0 under §63.113(a)(3) or §63.113(d) of this subpart shall keep upto-date, readily accessible records of: