

§ 192.115

49 CFR Ch. I (10–1–01 Edition)

Specification	Pipe class	Longitudinal joint factor (E)
ASTM A 106 .....	Seamless .....	1.00
ASTM A 333/A 333M .....	Seamless .....	1.00
	Electric resistance welded .....	1.00
ASTM A 381 .....	Double submerged arc welded .....	1.00
ASTM A 671 .....	Electric-fusion-welded .....	1.00
ASTM A 672 .....	Electric-fusion-welded .....	1.00
ASTM A 691 .....	Electric-fusion-welded .....	1.00
API 5 L .....	Seamless .....	1.00
	Electric resistance welded .....	1.00
	Electric flash welded .....	1.00
	Submerged arc welded .....	1.00
	Furnace butt welded .....	.60
Other .....	Pipe over 4 inches (102 millimeters) .....	.80
Other .....	Pipe 4 inches (102 millimeters) or less .....	.60

If the type of longitudinal joint cannot be determined, the joint factor to be used must not exceed that designated for "Other."

[Amdt. 192-37, 46 FR 10159, Feb. 2, 1981, as amended by Amdt. 192-51, 51 FR 15335, Apr. 23, 1986; Amdt. 192-62, 54 FR 5627, Feb. 6, 1989; 58 FR 14521, Mar. 18, 1993; Amdt. 192-85, 63 FR 37502, July 13, 1998]

§ 192.115 Temperature derating factor (T) for steel pipe.

The temperature derating factor to be used in the design formula in § 192.105 is determined as follows:

Gas temperature in degrees Fahrenheit (Celsius)	Temperature derating factor (T)
250 °F (121 °C) or less .....	1.000
300 °F (149 °C) .....	0.967
350 °F (177 °C) .....	0.933
400 °F (204 °C) .....	0.900
450 °F (232 °C) .....	0.867

For intermediate gas temperatures, the derating factor is determined by interpolation.

[35 FR 13257, Aug. 19, 1970, as amended by Amdt. 192-85, 63 FR 37502, July 13, 1998]

§ 192.117 [Reserved]

§ 192.119 [Reserved]

§ 192.121 Design of plastic pipe.

Subject to the limitations of § 192.123, the design pressure for plastic pipe is determined in accordance with either of the following formulas:

$$P = 2S \frac{t}{(D - t)} 0.32$$

$$P = \frac{2S}{(SDR - 1)} 0.32$$

Where:

- P=Design pressure, gauge, kPa (psig).
- S=For thermoplastic pipe, the long-term hydrostatic strength determined in accordance with the listed specification at a temperature equal to 73°F (23°C), 100°F (38°C), 120°F (49°C), or 140°F (60°C); for reinforced thermosetting plastic pipe, 11,000 psi (75,842 kPa).
- t=Specified wall thickness, mm (in).
- D=Specified outside diameter, mm (in).
- SDR=Standard dimension ratio, the ratio of the average specified outside diameter to the minimum specified wall thickness, corresponding to a value from a common numbering system that was derived from the American National Standards Institute preferred number series 10.

[Amdt. 192-78, 61 FR 28783, June 6, 1996, as amended by Amdt. 192-85, 63 FR 37502, July 13, 1998]

§ 192.123 Design limitations for plastic pipe.

- (a) The design pressure may not exceed a gauge pressure of 689 kPa (100 psig) for plastic pipe used in:
  - (1) Distribution systems; or
  - (2) Classes 3 and 4 locations.
- (b) Plastic pipe may not be used where operating temperatures of the pipe will be: